

How to connect the flat iron of the cable tray



Overview

Learn how to install cable trays for large-scale projects with our professional, step-by-step guide covering industry standards, safety protocols, and efficient routing techniques.

Key Takeaways

Cable trays are commonly supported and connected to flat iron (steel) structures using brackets, clamps, or bolted connections to ensure stability, load support, and safety. Purpose of the Connection Flat iron, typically a steel bar or plate, is used as a support structure for cable trays. It provides a rigid base to mount trays on walls, ceilings, or floors, ensuring that the trays can safely carry the weight of electrical or data cables without sagging or shifting.

Proper connection is essential for system stability, durability, and compliance with electrical codes.

Methods of Connection

Bolted Brackets: Flat iron can be drilled and used as a mounting bracket. Cable trays are attached using bolts, nuts, and washers, providing a secure and adjustable connection.



Clamps and U-

Bolts: For suspended installations, U-bolts or specialized clamps can fasten the tray to flat iron rods or bars, allowing for easy height adjustment and alignment.

Welded Supports: In some permanent installations, flat iron supports may be welded to structural steel, and cable trays are then bolted to these supports for maximum rigidity.

Strut Systems: Flat iron can be integrated into a strut or channel system, where trays are mounted using standard fittings and hardware, providing modularity and ease of maintenance.

Key Considerations

Load Capacity: Ensure the flat iron and fasteners can support the total weight of the tray and cables, including future expansions. **Spacing:** Support spacing should follow manufacturer guidelines, typically every 3–4 meters for ladder trays, to prevent sagging. **Grounding:** Metal flat iron supports can serve as a grounding path if properly bonded, but verify compliance with local electrical codes.

Corrosion Protection: Use galvanized or painted flat iron in environments prone to moisture to prevent rust and maintain structural integrity. **Installation Tips** Pre-drill holes in flat iron for bolts to simplify alignment. Use lock washers or spring washers to prevent loosening over time.

Ensure trays are level and aligned before final tightening. Avoid using the tray itself as a lifting point during installation to prevent damage. By following these methods, cable trays can be securely mounted to flat iron supports, ensuring a safe, durable, and code-compliant cable management system.

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Tray-rated cables are required for cable tray installation, so using a channel cable tray system or wire mesh system for exits may be more convenient and economical.

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This document provides details on installing cable trays and their support systems. It includes diagrams showing how to mount cable trays on walls using pre-fabricated flanges or channels.

Working with EzyTrays

Simply make the appropriate cuts in the side wall of the tray you are joining a length to, bend down the side wall, and attach a TX bracket either side. Riser links must always be installed in pairs, one on

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Mounting instructions

The fittings are fastened to the cable tray rail either without tools with double clamps (from tray height 60 mm) or with truss-head bolts and combination nuts.

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Ladder cable tray A prefabricated metal structure consisting of two longitudinal side rails connected by individual transverse members.

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